

INSTRUCTIONS FOR MOUNTING LIMIT SWITCH

After brake tee handle is in place and brake shoes set in correct position, place the limit switch toggle on the brake handle with the pin provided. Fasten the switch to the steel block by use of the two brass screws and align the block on the base of the machine. Mark out the placement of the block on the base and remove the switch from the block. Replace the block on your marks and mark out the two holes in the block. Drill with a 5/32" drill and tap with a 10-24 thread tap.

Install the block with the two long screws. Fasten the toggle into the brake handle assembly with the pin and fasten the switch to the block with the two brass screws.

